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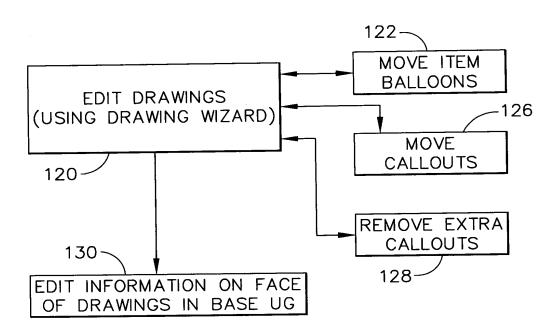


FIG. 3



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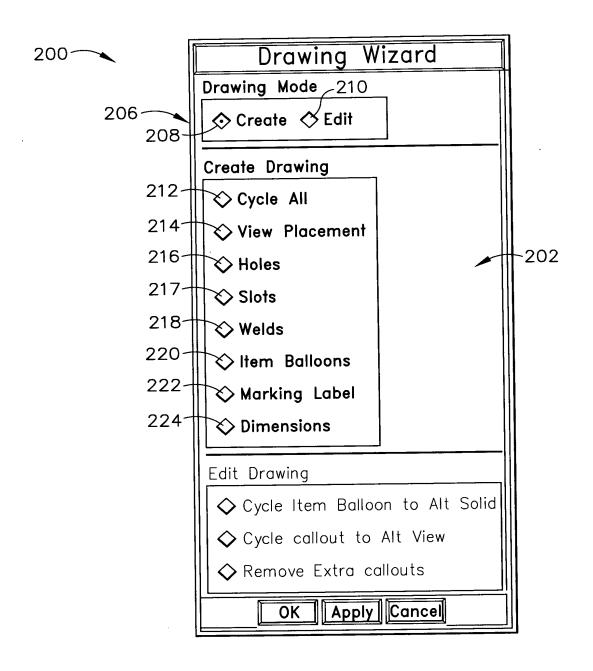


FIG. 4



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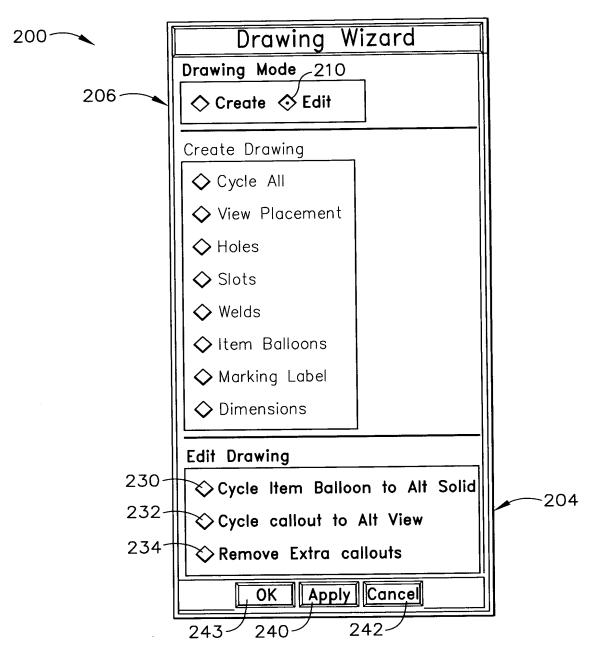


FIG. 5



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250

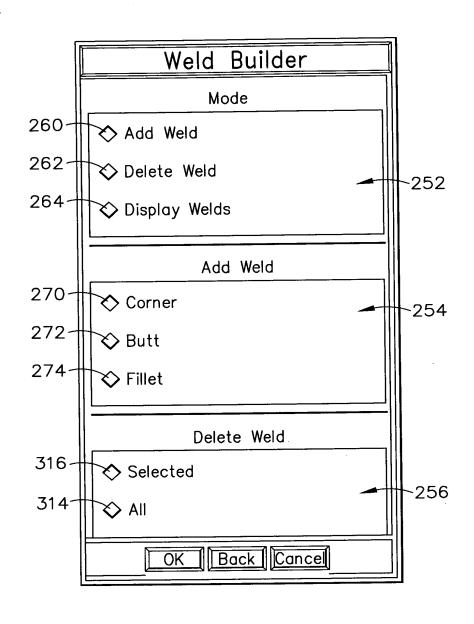


FIG. 6



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280-Fillet Weld Parameters Fillet Weld Type -286 -288 -282 **♦ J1301** Spacer **♦** Standard Spacer 284 290 Fillet Size 0.0000 292 Clocking Angle 0.0000 →回 All Around 294 296-ー回 Both Sides 302~ 300-Weld Pitch - 回 Intermittent Weld Length 0.0000 298 0.0000 Apply Cancel 312-

FIG. 7

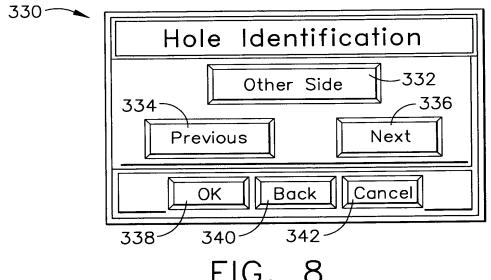


FIG.